



Product description	SL7250 is a two-component liquid silicone rubber for general purpose. (Mixing ratio -A : B = 1 : 1(by weight))
Applications	General purpose
Key performance properties	Suitable for LIMS(Liquid Injection Molding System) because of the similar viscosity of A part and B part No by-products because of addition curing LSR Excellent transparency and physical properties after curing

Typical Property Data

Benefits	- Long pot-life - Excellent release							
Typical properties	Properties			Test method		Unit	Press 1st cure ²⁾	Oven 2nd cure ³⁾
	Before curing	Appearance	PTA	ASTM E 1767	-	Translucent	Translucent	
			PTB			Translucent		
		Viscosity ¹⁾	PTA	ASTM D 4287	Pa.s	350	-	
			PTB			350		
		Mixing ratio(by weight)				1 : 1		
	After curing	Pot life(25℃, Day)				3		
		Appearance		ASTM E 1767	-	Translucent		
		Curing time(110℃, T60)		ASTM D 5289	sec	145		
		Specific gravity(at 25℃)		ASTM D 792	-	1.13		
		Hardness		ASTM D 2240	Shore A	50	51	
		Tensile strength		DIN 53504	MPa	9.5	10.0	
		Elongation		DIN 53504	%	700	750	
		Tear strength		ASTM D 624	N/mm	30	35	
		Compression set ⁴⁾		ASTM D 395	%	25		
		Linear shrinkage		JIS K 6249	%	2.7		
		Volume resistivity		ASTM D 257	Ωcm	2.28		
	1) Shear Rate 10 s-1 2) Sheet curing conditions : press cure at 170℃/10 min 3) Sheet curing conditions : press cure at 170℃/10 min, then post cure at 200℃/4 hrs 4) 22 hrs at 177℃ after 4hrs post cure at 200℃ Caution) Typical property data values should not be used as specifications							
	Composition	- Silicone polymer - Silica						
	How to use	For making a suitable product, Mix components A and B in the ratio 1 : 1(by weight)						
Features	- High temperature vulcanizing and addition curing LSR							

Storage and packaging	
Shelf life and storage	Use it within 12 months from the day of manufacture. Store in a cool dry place out of direct sunlight. Keep out of the reach of the children.
Packaging	PART A : 20 kg Straight PE Pail, 200 kg Straight Drum PART B : 20 kg Straight PE Pail, 200 kg Straight Drum
Remarks	
Handling	Wear eye protection and protective glove when handling this product.
Precautions	May cause a curing difficulty with amine, sulfur, organicphosphate compound, and organicmetallic compound.
Warranty information	Please read carefully The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KCC's products are safe, effective, and fully satisfactory for the intended end use. KCC's sole warranty is that the product will meet the KCC sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to replacement of any product shown to be other than as warranted. KCC specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KCC provides you with a specific, duly signed endorsement of fitness for use, KCC disclaims liability for any incidental or consequential damages. Suggestions of use shall not be taken as inducements to infringe any patent.
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※ Please refer to MSDS if you want to know more specific usage or caution.
for further information, please see our website, www.kccworld.co.kr

