



SENSEMEL FAST DRYING is an styrene modified alkyd resin based paint which has fast drying, excellent adhesion. It is air-drying coat for interior & exterior with excellent hiding power, workability, color retention and resistances against water, saline water, oil, & grease

Recommended use	As a general finishing coat for use on primed smooth metal surfaces
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Physical Properties

Finish and Color	Gloss, Semi, Flat (Available on request.)
Specific gravity	0.95 ~ 1.5 (according to color)
Solids by volume	45-60% (according to color)
Spreading rate (Theoretical)	15 ~ 16.7 m ² /L (DFT 30μm)
Flash point	27°C/80.6°F (Closed cup)

Application details

Surface preparation	Remove oil and grease with suitable detergent, and remove loose materials by scraping or wire blushing.
Preceding coat	Bast cleaning to Sa 2, and apply Koramel Primer MP125.
Method of application	Spray(air or airless)application.
Thinning	THINNER No. 002 or THINNER No. 003 (Thinning ratio : Max. 25% by volume) Because of adhesion, avoid excessive thinning.
Application conditions	The surface must be completely clean and dry. Do not apply when relative humidity is above 85%. The surface temperatures must be at least 3°C above dew point to prevent condensation.
Film thickness	Recommended per coat 30 microns dry Apply 2 times with proper film thickness.
Drying time	20°C/68°F
	Set to touch 30 min
	Dry hard 4 hours
Recoating interval	At 20°C, Minimum : 12 hours

Storage and package

Shelf life	12 months
Storage	(Store in cool, dry, well-ventilated place.) (Temp at -5°C~35°C)

Packing Unit	18L, 4L
Remarks	
Note	a. Protect skin and eyes, and avoid prolonged breathing of solvent vapors. b. Wear the protective mask, protective glasses, gloves and suitable protective equipment. c. Use with adequate ventilation. d. Respiratory protection is recommended when applying this product in confined spaces or stagnant air. e. This product contains flammable solvents. Keep away from sparks and open flames. f. For additional safety information, refer to the Material Safety Data Sheet for this product on our internet Homepage(www.kccworld.co.kr)
1'st issue	2007-10-01
Revision	

Disclaimer : The information in this data sheet is believed to the best of our knowledge based on laboratory test and practical experience. However, there are many factors affecting the performance of product and the product quality itself, so we are not able to guarantee without the confirmation of the purpose of using the product from us in writing. We reserve the right to change the data without notice and you should check that this data sheet is current prior to using the product.

