









SUPER PLUS PUTTY is a two-component, unsaturated polyester resin based solvent-free type light putty. It is characterized by being fairly quick-drying property and has excellent impact resistance and workability

Recommended use	As a putty for use on automobile, rail-road train, heavy industrial equipments, electric appliances and other metal product.
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Physical Properties

Finish and Color	Purple
Specific gravity	Approx. 1.2 ~ 1.3 kg/l
Solids by volume	-SVR : 94% -Mixed SVR : 96%

Application details

Surface preparation	Remove any rust, oil and grease, dust and other contaminations from the surface to be coated. Recommended for steel substrate The applied material substrate must be sanded	
Method of application	Surface Preparation 	-Remove any rust, oil and grease, dust and other contaminations from the surface to be coated. -Recommended for steel substrate -The applied material substrate must be sanded
	Sanding (20 °C) 	Sand dry after approx. 30 minutes
	Mixing Ratio 	Putty : Curing Agent 928(T) C.A = 100 : 1~3 (by Wt.) Mix thoroughly prior to application in the proportion.
	Thinning 	No need of dilution at normal condition. If necessary, dilute with Thinner No. 080.
	Application Condition 	Surface should be clean and dry and its temperature should be above the dew point to prevent condensation. Remove by sanding all traces of old thermoplastic coats (nitrocellulosebased paint, 1K-acrylic coats) as well as acid reacting coats (Washprimer) and synthetic paints
	Pot Life 	At 20°C/68°F, 5 minutes (based on 100 : 2 mixing ratio) Mix only the amount which can be used in pot life.
Method of Application : Apply spatula		

Storage and package

Shelf life	At least 9 months, if stored in tightly closed original containers (10°C ~ 30°C)
Packing Unit	주제: 3L 경화제:0.08KG

Remarks

Handling	Use only in well ventilated rooms.
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Precautions	Do not smoke, eat or drink during application. Keep away from children. When the ventilation is not adequate, suitable individual respiratory protection must be worn.
Note	Remarks Apply 2 ~ 3 times with proper thickness to avoid bubbling defect. Keep curing agent away from heat, open flames and sparks.
1'st issue	2015-01-01
Revision	

Disclaimer : The information in this data sheet is believed to the best of our knowledge based on laboratory test and practical experience. However, there are many factors affecting the performance of product and the product quality itself, so we are not able to guarantee without the confirmation of the purpose of using the product from us in writing. We reserve the right to change the data without notice and you should check that this data sheet is current prior to using the product.

